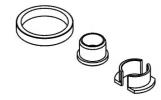
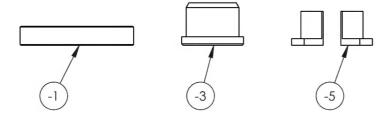
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	REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.	7/17/2015	RJC	JAG				





NOTE:

- 1.RBW6500X01611-W142H-3T REPLACES AGUSTA T/N: 3T6500X01611-W142H.
- 2. PART OF KIT RBW6505G0021-3T.

	DARI
	AEROSPACE
LE	TOR OUTPUT OIL SEAL

TITLE

TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL

DWG NO.

SCALE

1:4

RBW6500X01611-W142H-3T

REV 1

SHEET 1 OF 4

-								
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-]	1	SEAL SUPPORT	6061		2
			-3	1	PRESS TOOL	\$P		3
			-5	1	TWO HALF PRESS TOOL	4140/4142 Q&T	(MAKES TWO HALVES)	4

	MAIL	DRAWN BY: PERRITT
	DIMENSIONS ARE IN INCHES	APPROVED D Weil
	.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
G.	Y T 1 ANGLES 1.5	FINISH
	1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
2	OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER	USED ON MODEL
3	PLATING	AW139

DATE 10/5/2010

REVISIONS This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR. ECR DESCRIPTION DATE INITIAL APPROVED 2X .03 X 45°-Ø3.930 Ø 4.725 ENGRAVE T/N, S/N, MADE IN USA .792 🚤 TGB OUTPUT OIL SEAL TITLE REMOVAL AND PRESS TOOL REV RBW6500X01611-W142H-3T-1 MAT'L 6061 DRAWN BY: PERRITT UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± .5°
.X ± .1 SPEC MIL / BLACK ANODIZE 1. BREAK ALL SHARP EDGES .015 x 45*

OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

DEACK ANOUNCE

SPEC MIL-A-8625F, TYPE II, CLASS II

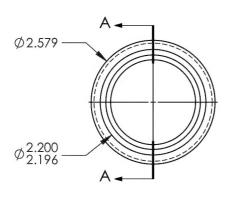
USED ON MODEL

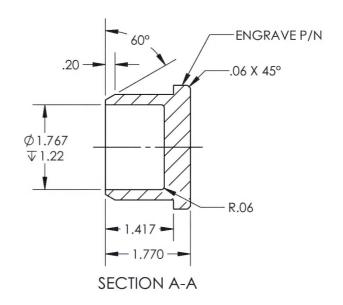
AW1.39 SEAL SUPPORT SCALE DATE SHEET 2 OF 4 1:2

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REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		







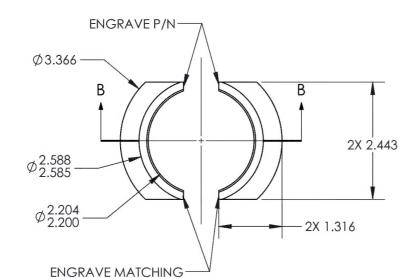
-3 PRESS TOOL

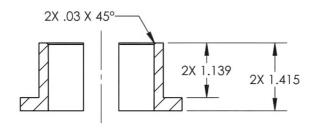
			AER	RT			
TITLE	TC	GB O	UTI	PUT OIL	SEAL		
	REMO	AVC	LΑ	ND PRE	SS TOOL		
DWG NO.	RBW65	00X0	16	11-W1	42H-3T-3	REV 1	
MAT'L SE	•	OVAL AND PRESS TOOL 500X01611-W142H-3T-3 DRAWN BY: PERRITT APPROVED E IN INCHES CTIONS ± 1/8 ANGLES ±.5° ANGLES ±.5° DRAWN BY: PERRITT APPROVED D Well HEAT FIRSH BLACK OXIDE					
	LESS OTHERWIS		- 9		D Wee	e	
.xxx ±	.005 FRAC		1/8	TREAT			
.XX ± .01 ANGLES ±.5°				BLACK OXIDE			
1. BREAK	1. BREAK ALL SHARP EDGES .015 x 45° SPEC						
OR .015	5R SIONAL LIMITS A	DDI V AE	TED	USED ON MODEL			
PLATIN		AFFEI AF	AW139				
SCALE	1:2	DATE	10	/5/2010	SHEET 3 O	F 4	

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ID NUMBER

	revisions							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.	7/17/2015	RJC	JAG			





SECTION B-B



TWO HALF PRESS TOOL



